

9.3 WPCP-IV closure patch

PRODUCT NAME	Patch width: [mm]	Roll's length L: [m]	CATALOGUE No.
WPCP-IV closure patch	100	15	WPCP-IV100L150
	150	15	WPCP-IV150L150



Highest quality closure patches for heat shrink tapes (WPSM-PE, RJS-E). Guarantees secure tightening of tape ends during shrinking. Made of radiation cross-linked high density polyethylene, additionally reinforced with glass fiber. Available in rolls to be cut by user or in ready cut strips.

9.4 Butyl mastic M



PRODUCT NAME	Width [mm]	Length [mm]	No. of rolls in package	CATALOGUE No.
Mastic	30	30000	5	M-30L30000
Mastic	40	30000	4	M-40L30000
Mastic	50	30000	3	M-50L30000

Butyl mastic in rolls, delivered in boxes, as per table above.

9.5. FOPS patches protecting from infiltration of humidity



PRODUCT NAME	Diameter D: [mm]	CATALOGUE No.
FOPS patch	100	FOPS-100

Original patches for protection from infiltration of water/moisture into the joint, through the foaming openings. They last over 300 cycles in sand-box test at sand humidity below than 0.5% and over 1000 cycles with sand humidity below 8%.

Surface of FOPS patches are with permanent dotted green indicator (disappearing in case of appropriate heating) securing correct assembly and tight sealing.

9.6 HDPE100 wire for welding

ITEM	Material	Diameter [mm]	Colour	CATALOGUE No.
Welding wire PE 3	PE	3,0	black	DPE-300
Welding wire PE 4	PE	4,0	black	DPE-400



The HDPE welding wire is used as the binder for joining elements ie.: pipes, pipe sleeves, and joints made of HDPE100. The welding of plastic means permanent fusion of the thermoplastic materials using heat and pressure with or without additional binder. The same type of plastic could exclusively be welded. Therefore in case of polyethylene you can weld only these of same class (HDPE100), same molecular mass, same density and melt-flow index, that should guarantee good quality, mechanically withstanding connection.