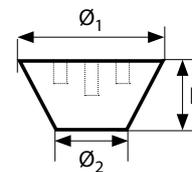


9.7 HDPE plugs for heat-shrinkable and electro-fusion welding joints

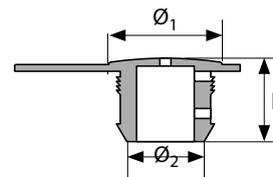
Plug are using to protect the joint set from infiltration of moisture through the foaming openings. There are 3 types of plugs:



1. weldable, closing (welded) **KW**:
 material: HDPE 100
 melt flow index MFR: 0,25 +/- 0,05 g/10min
 measurements: $\varnothing_1=34,3\text{mm}$
 $\varnothing_2=19,0\text{mm}$
 $h=13,3\text{mm}$



2. ventilation (spiking) **KB**:
 material: HDPE
 measurements: $\varnothing_1=30\text{mm}$
 $\varnothing_2=19,0\text{mm}$
 $h=20,5\text{mm}$



3. two-parts expanding **KR**:
 material: HDPE

9.8 Cutter for drilling the foaming openings



9.9 Holder for welding the plugs.



ITEM	CATALOGUE No.
Drilling cutter $\varnothing 24,5 \text{ mm}$	FDO-245/80

ITEM	CATALOGUE No.
Plug's holder	UT-KWSN

9.10 Welder for welding the plugs.



ITEM	CATALOGUE No.
Welder for welding the plugs	ZDWK-2KW